



IMAGE JET DARK 2



An Ink-Jet Transfer Paper for Dark Colors

Recommended for Heat Press Application but may be Hand Ironed



PRINTING

The print side is the unprinted side of the sheet. Follow your printer instructions for loading the sheet and feed one sheet at a time. Print right side reading. **DO NOT MIRROR THE IMAGE**

Suggested Printer Settings are:

HP – Iron on Transfer at normal or best quality

Epson – PLAIN PAPER at 360 or 720 dpi (360 for fine detailed text, 720 for graphics)

Canon – T-shirt transfer at default settings

Lexmark – Iron on Transfer at Best quality either 600 or 1200 dpi

** not recommended for use in HP1200C or 1600C*

Epson printers using UltraChrome inks. Enhanced Matte @ 720 resolution

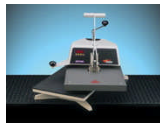
Do **NOT** leave a margin around the edge of the image. Any white material that is left will be transferred to the garment. Round the edges, when possible to improve adhesion.

Carefully **remove the paper backing** by tearing a corner and peeling away from the front of the sheet. You may want to tear a corner and begin the peel prior to trimming away the excess white material.



HAND IRONING

The iron should be preheated to the hottest setting and be completely emptied of water and set to the dry setting. Iron the shirt to remove any wrinkles and excess moisture. Iron on a safe hard surface like a counter top. Do not iron on a wood, glass or metal surface. Place the transfer face up on the garment and cover the entire image with the ironing sheet. Iron, using light pressure, in straight lines vertically and horizontally over the entire image. Make sure to overlap the edges. A full page 8.5 x 11" will require 1.5 minutes of ironing and a half sheet will require 1 minutes. **IRON A SECOND TIME: using firm pressure this time** and the same technique and time as before. Fabric should cool completely and then the ironing sheet should be peeled using an even motion.



HEAT PRESS

Set the heat press to 350 degrees F. Prepress fabric for a few seconds to remove wrinkles and excess moisture. Allow the garment to cool. Place the transfer face **up** on the garment and cover the transfer with the ironing sheet. Using medium pressure, press for 20 seconds. **Allow transfer to cool** before removing paper in an even motion.

LAUNDERING

It is recommended that you wait at least 24 hours prior to washing the garment for the first time. For the initial wash, turn garment inside out and wash separately in cool water. Immediately remove garment from washer and put in dryer at warm setting. If left wet in washer the inks may bleed. **NEVER** use bleach. To iron the shirt, do not put iron directly on the transferred area.

STORAGE OF PAPER – Return unused portion of paper to a sealed bag. Keep product in a cool dry environment away from heating and cooling sources.